

ENGINEERING CHANGE NOTICE

DART AEROSPACE LTD

MPP

Date:	17.09.18	Job No.:	RD17-1019-02	ADR Yes/No:	Y	ADR Date:	17-658	ECN #:	17- 658
Product No.:	D139-1019	Created By:	ML	Approved By:					
Product Name:	AW139 SKYLIGHT			Checked By:					

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
Director of Operations	Y	JLM	
Production Planning Man. / Prod. Planner	Y	LL / MP	
Supply Chain Director / Purchasing	N	RA / CL	
Production Engineering Coord.	Y	DD / JFS	
Production Engineering Coord.	Y	DL	
Customer Order Processing	N	SL	

Distribution	Reqd	Resp	Initial / Date (YY/MM/DD)
DQA / QA Coord.	Y	PS / ED	
QC Coordinator	Y	PD	
Customer Support	Y	SW / LM	
Customer Technical Support	Y	MB / ML	
Marketing	Y	WR	
Prod. Man. Solution Provider	Y	HM	

Reason for Change:
The retention method for the window has been redesigned

Documents Affected:
Release IIN-D139-1019 REV. D, ICA-D139-1019 REV. 3, TR-D139-1019-1 REV. B, D5419 REV. C and D5548 REV. B

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: 17-658

PAPERWORK UPDATE ☒ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Eurocopter France	N			
3	Notify Augusta Westland	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	Y	ML	MDL-D139-1019 Rev. D	17.09.18 MPP
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10					

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	KJ		17.09.25
12	Update Product Specification Files (Bluefiles)	Y	KJ		17.09.25
13	Update Approved/Preliminary Dwg PDF Files	Y	KJ		17.09.22
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	KJ		17.09.25
17	Update / Verify Airworthiness Release Certificate Database	Y	KJ		17.09.25
18	Create / Update Change Record Form / Item Card Database	Y	KJ	see below	17.09.25
19	Create / Update Packaging Process Plan (PPP)	Y	KJ	see below	17.09.25
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	Y	KJ		17.09.22
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	Y	KJ	D5419 Rev. C and D5548 Rev. B	17.09.22
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:
Release all drawings/documents listed above.
D139-1019-011/-012 to be increased to CHG 002. - No stock
Scrap all D5548-1 Window Retainers at Rev. A. - B: 164585 + DSCRAPPED ON w/o 166525
B: 165879 AT REV. B3. OK.
This kit will be placed under review (17.09.22) until trial of 300 flight hours is complete
Contact Mike Lee with any questions.

SEP 26 2017

ECN Verified & Complete: _____ Date: _____

List Lots

Tuesday, September 26, 2017 10:28:43 AM

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Criteria : Item ID: D5548-1 All Locations All Warehouses All Quantity

Item ID Item Name	Warehouse ID Location ID	Lot Number	Last Trans Date	Lot Qty	Shelf Life Dt Lot Code	Type Code	Comments
D5548-1 Window Retainer	Main Warehouse ST168	164585	9/26/2017	6.0000	SCRAP.		
	Main Warehouse ST168	165879	9/26/2017	75.0000	REV. B3. OK		
Total:				81.0000			